



Clowes Developments is pleased to announce that [Almac Pharma Services](#), a globally recognised leader in pharmaceutical development, manufacturing and packaging, has signed on as the latest occupier at [Stud Brook Business Park](#) in Castle Donington.

Almac will take occupancy of Unit 2, comprising over 20,000 sq ft of premium new-build industrial space. The deal further strengthens the park's growing reputation as a strategic hub for high-quality businesses in the East Midlands.

James Hurst, VP Operations & Charnwood Site Head, Almac Pharma Services, commented:

"Securing additional storage space has become a critical enabler of our continued growth at the Charnwood Campus in Loughborough. The unit at Stud Brook offers a high-quality storage solution that allows us to extend our controlled condition warehousing capacity. Strategically located near our existing operations, the site also benefits from exceptional connectivity – positioned just off the M1 arterial motorway and in close proximity to East Midlands Airport. This makes it an ideal location to support both our current and future needs."

Tim Gilbertson, Director at FHP Property Consultants, who brokered the deal, commented:

"It's fantastic to welcome a world-renowned pharmaceutical company like Almac Pharma Services to Stud Brook Business Park. Taking over 20,000 sq ft of new space, they join an impressive and expanding list of occupiers at this prime site."

With further new units ranging from 3,000 sq ft upwards due for completion later this year, Stud Brook can accommodate a wide range of requirements — up to approximately 44,000 sq ft. Its exceptional location adjacent to East Midlands Airport and close to Junction 24 of the M1 makes it ideal for logistics, manufacturing, and service-based occupiers alike."



Almac will now initiate a programme to fit out the facility to their bespoke specification and look to be operational in early 2026.

Stud Brook Business Park is a rapidly developing commercial hub in Castle Donington, strategically located for regional and international business. With limited availability remaining, companies seeking modern industrial or logistics space are encouraged to express interest by contacting the sites agents directly via richards@ng-cs.com and tim@fhp.co.uk.

NOTES TO EDITOR

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About Clowes Developments

Clowes Developments is one of the UK's largest and strongest privately-owned property investment and development organisations, dedicated to a simple aim: to build a lasting legacy of strong, sustainable places that will enable future generations to prosper.

Kate Henderson, Head of Marketing, Clowes Developments
ANNOUNCEMENT: Clowes Developments Secures Almac Group as New Occupier at
Stud Brook Business Park

Suitable for release: 14.07.25



Charles W Clowes founded Clowes Developments on 17th September 1964; he did so on the guiding principles of honesty, integrity, passion and innovation. That DNA still runs deep throughout the company, influencing decision-making over half a century later.

The Clowes family still own and run the business, giving relief from the demands of PLC shareholders and allowing the freedom to build an extensive portfolio in creative and imaginative ways.

The Derbyshire-based property group has presented their recent financial statement with turnover of £154.7m and operating profit of £23m for the financial year 2023-24.

The group holds over 3,000 acres of land and 15,000 residential plots in 130 development sites across the country, including more than 50 office and business parks and several larger mixed-use sites.

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